

Odie's Oil Pen Finishing System Instructions (to apply a friction finish)©

- 1. Sand your wood or stabilized wood pen blank to 800 grit using (BG073) new wave sanding discs.**
- 2. Use the 4 Abralon (BG115) sanding pads ranging from 500 to 4,000 to sand your pen blank to 4,000 grit which is the equivalent of 12,000 in Micro Mesh pads.**
- 3. With the lathe off, place a drop of Odie's Oil on your finger and rub it into your pen blank. You can also do this while the pen blank is spinning at approximately 1,800 – 2,000 RPM's.**
- 4. Use a polishing cloth (BG111) and with constant pressure move the cloth back and forth on the pen blank causing it to get warm. Remember this is a friction finish and you want it to get hot! By getting the blank hot, Odie's Oil will penetrate the pen blank and bond with the fibers of the wood.**
- 5. Next, take a small amount of Odie's Wood Butter and apply it the same way you just did with your finger to your pen blank. Again, use the polishing cloth and burnish the wood butter into the pen blank getting it very hot!**
- 6. Final step, while the pen blank is still warm, use a small amount of Odie's Wax on your finger and coat the pen blank. Once again, use the polishing cloth to generate some heat by moving it back and forth on the blank. If you want to apply another coat of wax then repeat the process as above in this step! You may also buff the blank using the Acrylic Pen Buffing System. (BG012)**

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